



TRIPLACO nv

LEFEVERE GROUP

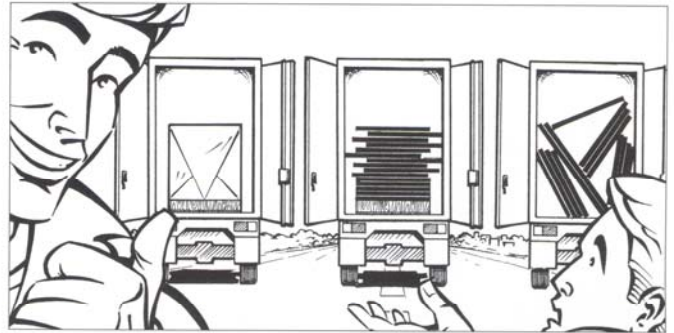
HPL — Postforming — 3D Products — Profile wrapping — Subcontracting for furniture industry

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SPECIAL CARE FOR COMPACT LAMINATE

TRANSPORTATION OF MATERIAL

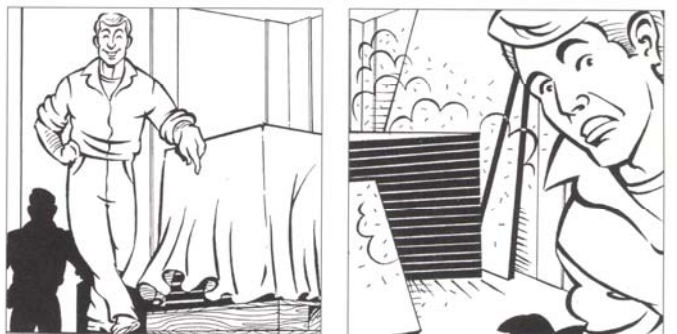
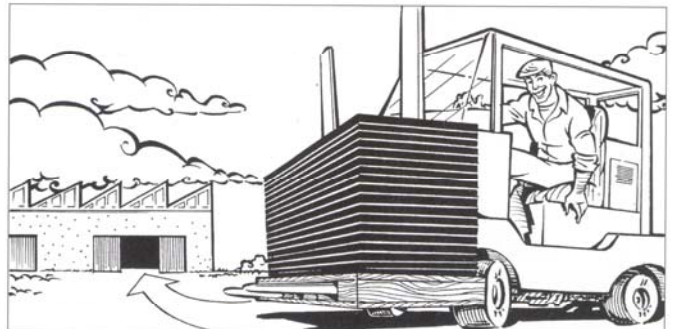
- Always transport the panels on flat, stable pallets and secure the panels so that they do not slip.
- Make sure that the panels do not slide over each other during loading and unloading operations. Lift them by hand or by means of a suction cup hoisting device.
- Dirt, foreign bodies and sharp edges rubbing against the surfaces can cause damage.



STORAGE OF MATERIAL

Material that is stored in the wrong position may be deformed, even permanently.

- Store the panels in a closed place where normal climatic conditions are guaranteed (temperature between 10° and 30° C and 40 - 65 % RH).
- Stack the panels on top of each other on a flat base: never stand the panels on edge. Cover the uppermost panels with a slab or sheet of polythene.
- The protective film, if applied, must be removed simultaneously from the surfaces.



CONDITIONING AND USE

Before machining, the panels should be treated in the conditioning bay for at least 10 days. Machining operations (i.e. cutting, drilling, routing, etc.) should be done on the back (not at sight) side of the panel, in order to avoid using the most at risk side as a surface. For further instructions, please refer to the brochure, technical documents and specific informative sheets.

